



ContiTech

ContiTech

Crimp Specifications

Crimper Manufacturer

ContiTech

Manual Created on 5/14/2017

Please visit www.veyance.com for updated crimp specifications.

Crimpers included in this document

PC125/PC125RCD

PC150

PC150H

PC200/PC400/PC440/PC600/PC1000

Crimpers included in this document:

PC125/PC 125RCD
 PC150
 PC150H
 PC200/PC400/PC600/PC1000

Note that PC125M is not listed sperately, but is treated as equivalent to PC125

PC125	PC150	PC150H	PC200/PC400/PC600/PC1000
Goodyear Die Sets	Goodyear Die Sets	Goodyear Die Sets	Goodyear Die Sets
8.5 x 25.4 mm long Black	8.5 x 50.8 mm long Black	8.5 x 57.0 mm long	8.5 x 55 mm long
12 x 44.5 mm long Black	12 x 50.8 mm long Black	12 x 57.0 mm long	12 x 55 mm long
14 x 44.5 mm long Red	14 x 50.8 mm long Red	14 x 50.8 mm long	14 x 55 mm long
16 x 44.5 mm long Blue	16 x 50.8 mm long Blue	16 x 57.0 mm long	16 x 70 mm long
19 x 44.5 mm long Green	19 x 50.8 mm long Green	19 x 57.0 mm long	19 x 90 mm long
23 x 44.5 mm long Yellow	23 x 50.8 mm long Yellow	23 x 70.0 mm long	23 x 90 mm long
27 x 57.2 mm long Brown	27 x 63.5 mm long Brown	27 x 63.5 mm long	27 x 90 mm long
31 x 57.2 mm long Silver	31 x 63.5 mm long Silver	31 x 63.5 mm long	31 x 110 mm long
34 x 57.2 mm long Purple	34 x 63.5 mm long Purple	34 x 63.5 mm long	34 x 110 mm long
38 x 57.2 mm long Black	38 x 76.2 mm long Black	38 x 76.2 mm long	38 x 110 mm long
41 x 57.2 mm long Orange	41 x 76.2 mm long Orange	41 x 76.2 mm long	41 x 110 mm long
<u>43L x 70 mm long Red</u>	45 x 76.2 mm long Black	45 x 76.2 mm long	45 x 86 mm long
45 x 57.2 mm long Black	50 x 76.2 mm long Black	50 x 76.2 mm long	47 x 100 mm long
50 x 57.2 mm long Black	53 x 76.2 mm long Black	53 x 76.2 mm long	48 x 100 mm long
	56 x 76.2 mm long Black	56 x 76.2 mm long	50 x 110 mm long
			53 x 110 mm long
			56 x 110 mm long
			59 x 110 mm long
			62 x 110 mm long
			69 x 110 mm long
			74 x 110 mm long
			75 x 125 mm long
			78 x 110 mm long
			84 x 125 mm long*
			88 x 130 mm long
			100 x 140 mm long

*PC200 only

Competitive crimper can crimp competitive product AND equivalent ContiTech product
Competitive crimper can crimp competitive product AND, with a conversion die set, can crimp equivalent ContiTech product
Competitive crimper can crimp competitive product BUT cannot crimp equivalent ContiTech product
Competitive crimper cannot crimp competitive product and cannot crimp equivalent ContiTech product

PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000
235	259	257	316
0	0	0	0
0	0	0	0
11	25	26	0

% CT product crimper can crimp, using conversion die sets, compared to the crimper manufacturer's original line	PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000
	100.0%	100.0%	100.0%	100.0%

Hose	CT Fitting Family	Hose ID (inches)	PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000
SR1SN	UCF6-03	3/16				
	B2-***-04**	1/4				
	B2-***-05**	5/16				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
	B2-***-16**	1				
	S4-***-20**	1 1/4				
	S4-***-24**	1 1/2				
S4-***-32**	2					
SR16SC, XR16SC, ARC16SC	B2-***-04**	1/4				
	B2-***-05**	5/16				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
	B2-***-16**	1				
	S4-***-20**	1 1/4				
SR18	T7-***-04**	1/4				
	T7-***-05**	5/16				
	T7-***-06**	3/8				
	T7-***-08**	1/2				
SR3	UCF6-04	1/4				
	UCF6-05	5/16				
	UCF6-06	3/8				
	UCF6-08	1/2				
	UCF6-10	5/8				
	UCF6-12	3/4				
	UCF6-16	1				
	UCF6-20	1 1/4				
HR4	UCF6-12	3/4				
	UCF6-16	1				
	UCF6-20	1 1/4				
	UCF6-24	1 1/2				
	UCF6-32	2				
	UCF6-40	2 1/2				
SR6, HR6	UCF2-03	3/16				
	UCF2-04	1/4				
	UCF2-05	5/16				
	UCF2-06	3/8				
	UCF2-08	1/2				
	UCF2-10	5/8				
	UCF2-12	3/4				
SR7, TR7, BR7	T7-***-02**	1/8				
	T7-***-03**	3/16				
	T7-***-04**	1/4				
	T7-***-05**	5/16				
	T7-***-06**	3/8				
	T7-***-08**	1/2				
	T7-***-12**	3/4				
	T7-***-16**	1				
NR7	T7-***-02**	1/8				
	T7-***-03**	3/16				
	T7-***-04**	1/4				
	T7-***-05**	5/16				
	T7-***-06**	3/8				
	T7-***-08**	1/2				
	T7-***-12**	3/4				
T7-***-16**	1					
SR8, TR8, NR8	T8-***-03**	3/16				
	T8-***-04**	1/4				
	T8-***-06**	3/8				
	T8-***-08**	1/2				
SR5	UCF6-03	3/16				
	UCF6-04	1/4				
	UCF6-05	5/16				
	UCF6-06	13/32				
	UCF6-08	1/2				
	UCF6-10	5/8				
	UCF6-12	7/8				
	UCF6-16	1 1/8				
	UCF6-20	1 3/8				
	UCF8-32	1 13/16				
G O D Z	GG-***-03**	3/16				
	B2-***-NPM-0402**	1/4				

Hose	CT Fitting Family	Hose ID (inches)	PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000
SHJ-	B2-***-NPM-0404**	1/4				
	B2-***-NPM-0406**	1/4				
	B2-***-NPM-0408**	1/4				
	B2-***-NPM-0604**	3/8				
	B2-***-NPM-0606**	3/8				
	B2-***-NPM-0608**	3/8				
NSF X	SF-***-06**	3/8				
	SF-***-08**	1/2				
SFS	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-12**	3/4				
	B2-***-16**	1				
FPII	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
	B2-***-16**	1				
SR14A	UCF9-03	3/16				
	UCF9-04	1/4				
	UCF9-05	5/16				
	UCF9-06	3/8				
	UCF9-08	1/2				
	UCF9-10	5/8				
	UCF9-12	3/4				
	UCF9-16	1				
SCP3	B2-***-04**	1/4				
	UCF11-04	1/4				
	B2-***-06**	3/8				
	UCF11-06	3/8				
	B2-***-08**	1/2				
	UCF10-08	1/2				
	B2-***-10**	5/8				
	UCF10-10	5/8				
	B2-***-12**	3/4				
	UCF10-12	3/4				
AC G4826, G4867	AC-***-06**	5/16				
	AC-***-08**	13/32				
	AC-***-10**	1/2				
	AC-***-12**	5/8				
	AC-***-14**					
DR5	UCF6-03	3/16				
	UCF6-04	1/4				
	UCF6-05	5/16				
	UCF6-06	13/32				
	UCF6-08	1/2				
	UCF6-10	5/8				
	UCF6-12	7/8				
	UCF6-16	1 1/8				
	UCF6-20	1 3/8				
	UCF8-32					
	SHR 5000 Prospector	S6-***-16**	1			
SG-***-16**		1				
S6-***-20**		1 1/4				
S6-***-24**		1 1/2				
S6-***-32**		2				
DGF2-32						
SHR 3650 Prospector	DGF1-32	2				
	SG-***-32**	2				
SCX5	UCF6-04	1/4				
	UCF6-05	5/16				
	UCF6-06	13/32				
	UCF6-08	1/2				
	UCF6-10	5/8				
	UCF6-12	7/8				
	UCF6-16	1 1/8				
BOP 3000 Prospector	UCF2-06	3/8				
	UCF2-08	1/2				
	UCF2-12	3/4				
	UCF2-16	1				
Power Steering 65226/8100	UCF6-06	3/8				
DR2SN	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
	B2-***-16**	1				
	S4-***-20**	1 1/4				

Hose	CT Fitting Family	Hose ID (inches)	PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000
S4SH	SG-***-16**	1				
	SG-***-20**	1 1/4				
	DGF1-20	1 1/4				
	S6-***-20**	1 1/4				
	DGF1-24	1 1/2				
	SG-***-24**	1 1/2				
	DGF1-32	2				
	SG-***-32**	2				
LR2SN	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
	B2-***-16**	1				
	S4-***-20**	1 1/4				
	S4-***-24**	1 1/2				
S4-***-32**	2					
BOP 5000 Prospector with Rubber Sleeve	UCF3-06	3/8				
	UCF3-08	1/2				
	UCF3-12	3/4				
	DGF1-16	1				
	DGF1-20	1 1/4				
	DGF2-24	1 1/2				
	DGF2-32					
SHR 300 Prospector Hot Oilier	S4H-***-NPMAPI-3232**	2				
	S4-***-NPMAPI-3232**	2				
DR1SN	S4-***-24**	1 1/2				
	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
	B2-***-16**	1				
	S4-***-20**	1 1/4				
S4-***-24**	1 1/2					
S4-***-32**	2					
DR16SC	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-12**	3/4				
	B2-***-16**	1				
ARC13	S6-***-12**	3/4				
	SG-***-12**	3/4				
	S6-***-16**	1				
	SG-***-16**	1				
	S6-***-20**	1 1/4				
DGF2-24	1 1/2					
XCP4, ACP4	B2-***-04**	1/4				
	B2-***-06**	3/8				
	B2-***-08**	1/2				
	B2-***-10**	5/8				
	B2-***-12**	3/4				
XCP4S	SG-***-06**	3/8				
	SG-***-08**	1/2				
	SG-***-10**	5/8				
	SG-***-12**	3/4				
	SG-***-16**	1				
	SG-***-20**	1 1/4				
	SG-***-24**	1 1/2				
SG-***-32**	2					
XCP5S	SG-***-06**	3/8				
	SG-***-08**	1/2				
	SG-***-10**	5/8				
	SG-***-12**	3/4				
	SG-***-16**	1				
	SG-***-20**	1 1/4				
	S6-***-24**	1 1/2				
S6-***-32**	2					
XCP6S	SG-***-06**	3/8				
	SG-***-08**	1/2				
	SG-***-10**	5/8				
	SG-***-12**	3/4				
	SG-***-16**	1				
	SG-***-20**	1 1/4				
	DGF2-24	1 1/2				
ARC 15	SG-***-12**	3/4				
	SG-***-16**	1				
XCP3S	SG-***-20**	1 1/4				
	SG-***-24**	1 1/2				
	SG-***-32**	2				

SR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.551	14.00	PC125/PC125RCD	12 Black	2
							PC150	12 Black	2
							PC150H	12 Black	200
							PC200/PC400/PC440/PC600/PC1000	12 Black	2
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.90	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.780	19.80	PC125/PC125RCD	19 Green	.8
							PC150	19 Green	.8
							PC150H	19 Green	80
							PC200/PC400/PC440/PC600/PC1000	19 Green	.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.70	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.60	PC125/PC125RCD	50 Black ¹	.6
							PC150	50 Black ²	.6
							PC150H	50 Black	60
							PC200/PC400/PC440/PC600/PC1000	50 Black	.6
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.232	56.70	PC150	56 Black	.7
							PC150H	56 Black	70
							PC200/PC400/PC440/PC600/PC1000	56 Black	.7
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.764	70.20	PC200/PC400/PC440/PC600/PC1000	69 Pink	1.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

DR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.90	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.917	23.30	PC125/PC125RCD	23 Yellow	.3
							PC150	23 Yellow	.3
							PC150H	23 Yellow	30
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.3
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC125/PC125RCD	43L Red	.2
							PC125/PC125RCD	41 Orange	2.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.60	PC125/PC125RCD	50 Black ¹	.6
							PC150	50 Black ²	.6
							PC150H	50 Black	60
							PC200/PC400/PC440/PC600/PC1000	50 Black	.6
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.264	57.50	PC150	56 Black	1.5
							PC150H	56 Black	150
							PC200/PC400/PC440/PC600/PC1000	56 Black	1.5
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.764	70.20	PC200/PC400/PC440/PC600/PC1000	69 Pink	1.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.606	15.40	PC125/PC125RCD	14 Red	1.4
							PC150	14 Red	1.4
							PC150H	14 Red	140
							PC200/PC400/PC440/PC600/PC1000	14 Red	1.4
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.819	20.80	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.969	24.60	PC125/PC125RCD	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	160
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.138	28.90	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.20	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	43L Red	1.1
							PC125/PC125RCD	41 Orange	3.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.079	52.80	PC125/PC125RCD	50 Black ¹	2.8
							PC150	50 Black ²	2.8
							PC150H	50 Black	280
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.8
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.343	59.50	PC150	56 Black	3.5
							PC150H	56 Black	350
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.5
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications. Version V41.

DR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.10	PC125/PC125RCD	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	210
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.1
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.866	22.00	PC125/PC125RCD	19 Green	3.0
							PC150	19 Green	3.0
							PC150H	19 Green	300
							PC200/PC400/PC440/PC600/PC1000	19 Green	3.0
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.90	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.9
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.138	28.90	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.20	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.063	52.40	PC125/PC125RCD	50 Black ¹	2.4
							PC150	50 Black ²	2.4
							PC150H	50 Black	240
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.4
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.354	59.80	PC150	56 Black	3.8
							PC150H	56 Black	380
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.8
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

LR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.10	PC125/PC125RCD	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	210
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.1
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.854	21.70	PC125/PC125RCD	19 Green	2.7
							PC150	19 Green	2.7
							PC150H	19 Green	270
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.7
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.90	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.9
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.138	28.90	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.20	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	43L Red	1.1
							PC125/PC125RCD	41 Orange	3.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.087	53.00	PC125/PC125RCD	50 Black ¹	3.0
							PC150	50 Black ²	3.0
							PC150H	50 Black	300
							PC200/PC400/PC440/PC600/PC1000	50 Black	3.0
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.40	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.835	72.00	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.0

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR16SC, XR16SC, ARC16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.768	19.50	PC125/PC125RCD	19 Green	.5
							PC150	19 Green	.5
							PC150H	19 Green	50
							PC200/PC400/PC440/PC600/PC1000	19 Green	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.30	PC125/PC125RCD	43L Red	.3
							PC125/PC125RCD	41 Orange	2.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.969	50.00	PC125/PC125RCD	45 Black ¹	5.0
							PC150	45 Black ²	5.0
							PC150H	45 Black	500
							PC200/PC400/PC440/PC600/PC1000	48	2.0

1: 45 Degree elbows require spacer kit #20287002 and this size requires two steps: step 1-crimp with die 50 setting 4.0; step 2- crimp with die 45 setting 5.0

2: 45 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

DR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.30	PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.3

Please visit www.contitech.us for updated crimp specifications. Version V41.

FPII

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.90	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.799	20.30	PC125/PC125RCD	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	130
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.3
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.60	PC125/PC125RCD	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	60
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.118	28.40	PC125/PC125RCD	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	140
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.689	42.90	PC125/PC125RCD	41 Orange	1.9
							PC150	41 Orange	1.9
							PC150H	41 Orange	190
							PC200/PC400/PC440/PC600/PC1000	41 Orange	1.9

Please visit www.contitech.us for updated crimp specifications. Version V41.

SCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.51	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.642	16.30	PC125/PC125RCD	16 Blue	.3
							PC150	16 Blue	.3
							PC150H	16 Blue	30
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.3
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	27/32 (0.84)	0.783	19.90	PC125/PC125RCD	19 Green ¹	.9
							PC150	19 Green ¹	.9
							PC150H	19 Green ¹	90
							PC200/PC400/PC440/PC600/PC1000	19 Green ¹	.9
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.783	19.90	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.70	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.7
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.10	PC125/PC125RCD	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	410
							PC200/PC400/PC440/PC600/PC1000	19 Green	4.1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
UCF10-10 (Uni-Crimp Ferrule)	5/8	1.147	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
UCF10-12 (Uni-Crimp Ferrule)	3/4	1.237	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC125/PC125RCD	43L Red	.2
							PC125/PC125RCD	41 Orange	2.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2

1: Special Crimping Instructions: Pls refer to Continental Hydraulic Technical Notice "TN-49"

Please visit www.contitech.us for updated crimp specifications. Version V41.

ACP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.50	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.650	16.50	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	27/32 (0.84)	0.783	19.90	PC125/PC125RCD	19 Green ¹	.9
							PC150	19 Green ¹	.9
							PC150H	19 Green ¹	90
							PC200/PC400/PC440/PC600/PC1000	19 Green ¹	.9
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.783	19.90	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.60	PC125/PC125RCD	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	60
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.6
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.10	PC125/PC125RCD	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	410
							PC200/PC400/PC440/PC600/PC1000	19 Green	4.1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5

1: Special Crimping Instructions: Pls refer to Continental Hydraulic Technical Notice "TN-49"

Please visit www.contitech.us for updated crimp specifications. Version V41.

XCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.50	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	27/32 (0.84)	0.783	19.90	PC125/PC125RCD	19 Green ¹	.9
							PC150	19 Green ¹	.9
							PC150H	19 Green ¹	90
							PC200/PC400/PC440/PC600/PC1000	19 Green ¹	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.70	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2

1: Special Crimping Instructions: Pls refer to Continental Hydraulic Technical Notice "TN-49"

Please visit www.contitech.us for updated crimp specifications. Version V41.

XCP4, ACP4

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.299	33.00	PC125/PC125RCD	31 Silver	2.0
							PC150	31 Silver	2.0
							PC150H	31 Silver	200
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR7, TR7, BR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	0.562	Non-Skive	1/2	0.370	9.40	PC125/PC125RCD	8.5 Black	.9
							PC150	8.5 Black	.9
							PC150H	8.5 Black	90
							PC200/PC400/PC440/PC600/PC1000	8.5 Black	.9
T7-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	13/16	0.488	12.40	PC125/PC125RCD	12 Black	.4
							PC150	12 Black	.4
							PC150H	12 Black	40
							PC200/PC400/PC440/PC600/PC1000	12 Black	.4
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.568	14.43	PC125/PC125RCD	12 Black	2.4
							PC150	12 Black	2.4
							PC150H	12 Black	240
							PC200/PC400/PC440/PC600/PC1000	12 Black	2.4
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.631	16.03	PC125/PC125RCD	14 Red	2.0
							PC150	14 Red	2.0
							PC150H	14 Red	200
							PC200/PC400/PC440/PC600/PC1000	14 Red	2.0
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.25	Non-Skive	1 1/8	0.694	17.63	PC125/PC125RCD	16 Blue	1.6
							PC150	16 Blue	1.6
							PC150H	16 Blue	160
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.6
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.5	Non-Skive	1 1/16	0.848	21.54	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
T7-***-12** (Ultra-Crimp Fitting)	3/4	1.687	Non-Skive	1 3/8	1.110	28.20	PC125/PC125RCD	27 Brown	1.2
							PC150	27 Brown	1.2
							PC150H	27 Brown	120
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.2
T7-***-16** (Ultra-Crimp Fitting)	1	2.25	Non-Skive	1 23/32	1.360	34.54	PC125/PC125RCD	34 Purple	.5
							PC150	34 Purple	.5
							PC150H	34 Purple	50
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.5

Please visit www.contitech.us for updated crimp specifications. Version V41.

NR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	0.562	Non-Skive	1/2	0.358	9.09	PC125/PC125RCD	8.5 Black	.6
							PC150	8.5 Black	.6
							PC150H	8.5 Black	60
							PC200/PC400/PC440/PC600/PC1000	8.5 Black	.6
T7-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	13/16	0.478	12.14	PC125/PC125RCD	12 Black	.1
							PC150	12 Black	.1
							PC150H	12 Black	10
							PC200/PC400/PC440/PC600/PC1000	12 Black	.1
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.543	13.79	PC125/PC125RCD	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12 Black	180
							PC200/PC400/PC440/PC600/PC1000	12 Black	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.630	16.00	PC125/PC125RCD	14 Red	2
							PC150	14 Red	2
							PC150H	14 Red	200
							PC200/PC400/PC440/PC600/PC1000	14 Red	2
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.25	Non-Skive	1 1/8	0.675	17.15	PC125/PC125RCD	14 Red	3.2
							PC150	14 Red	3.2
							PC150H	14 Red	320
							PC200/PC400/PC440/PC600/PC1000	14 Red	3.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.5	Non-Skive	1 1/16	0.825	20.96	PC125/PC125RCD	19 Green	2.0
							PC150	19 Green	2.0
							PC150H	19 Green	200
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.0
T7-***-12** (Ultra-Crimp Fitting)	3/4	1.687	Non-Skive	1 3/8	1.080	27.43	PC125/PC125RCD	27 Brown	.4
							PC150	27 Brown	.4
							PC150H	27 Brown	40
							PC200/PC400/PC440/PC600/PC1000	27 Brown	.4
T7-***-16** (Ultra-Crimp Fitting)	1	2.25	Non-Skive	1 23/32	1.354	34.39	PC125/PC125RCD	34 Purple	.4
							PC150	34 Purple	.4
							PC150H	34 Purple	40
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.4

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR8, TR8, NR8

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T8-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	5/8	0.522	13.26	PC125/PC125RCD	12 Black	1.3
							PC150	12 Black	1.3
							PC150H	12 Black	130
							PC200/PC400/PC440/PC600/PC1000	12 Black	1.3
T8-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.655	16.64	PC125/PC125RCD	16 Blue	.6
							PC150	16 Blue	.6
							PC150H	16 Blue	60
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.6
T8-***-06** (Ultra-Crimp Fitting)	3/8	1.25	Non-Skive	1 1/8	0.770	19.56	PC125/PC125RCD	19 Green	.6
							PC150	19 Green	.6
							PC150H	19 Green	60
							PC200/PC400/PC440/PC600/PC1000	19 Green	.6
T8-***-08** (Ultra-Crimp Fitting)	1/2	1.5	Non-Skive	1 1/4	0.900	22.86	PC125/PC125RCD	19 Green	3.8
							PC150	19 Green	3.8
							PC150H	19 Green	380
							PC200/PC400/PC440/PC600/PC1000	19 Green	3.8

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR18

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.543	13.79	PC125/PC125RCD	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12 Black	180
							PC200/PC400/PC440/PC600/PC1000	12 Black	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.630	16.00	PC125/PC125RCD	14 Red	2
							PC150	14 Red	2
							PC150H	14 Red	200
							PC200/PC400/PC440/PC600/PC1000	14 Red	2
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.25	Non-Skive	1 1/8	0.675	17.15	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.5	Non-Skive	1 3/16	0.860	21.84	PC125/PC125RCD	19 Green	2.8
							PC150	19 Green	2.8
							PC150H	19 Green	280
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.8

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.20	PC125/PC125RCD	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	120
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.14	Non-Skive	Full	1.118	28.40	PC125/PC125RCD	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	140
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.4
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.40	PC125/PC125RCD	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	140
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.60	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.6
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.30	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	230
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.20	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.90	PC125/PC125RCD	41 Orange	2.9
							PC125/PC125RCD	43L Red	.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.20	PC200/PC400/PC440/PC600/PC1000	41 Orange	2.9
							PC125/PC125RCD	43L Red	1.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	320
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.50	PC200/PC400/PC440/PC600/PC1000	53 Black	2.5
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.20	PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
							PC150H	50 Black	220
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.2
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.40	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.60	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.6

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

ARC12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.20	PC125/PC125RCD	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	120
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.14	Non-Skive	Full	1.126	28.60	PC125/PC125RCD	27 Brown	1.6
							PC150	27 Brown	1.6
							PC150H	27 Brown	160
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	220
							PC150H	27 Brown	2.2
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.40	PC125/PC125RCD	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	140
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.4
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.30	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	230
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.425	36.20	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.90	PC125/PC125RCD	43L Red	.9
							PC125/PC125RCD	41 Orange	2.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.9
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.20	PC125/PC125RCD	43L Red	1.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	320
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.2
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.20	PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
							PC150H	50 Black	220
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.2
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.40	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
S4-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.343	34.10	PC150	31 Silver	3.1
									PC150H	31 Silver	310
									PC200/PC400/PC440/PC600/PC1000	31 Silver	3.1
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.469	37.30	PC150	34 Purple	3.3
									PC150H	34 Purple	330
									PC200/PC400/PC440/PC600/PC1000	34 Purple	3.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.20	PC125/PC125RCD	34 Purple	2.2
									PC150	34 Purple	2.2
									PC150H	34 Purple	220
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.20	PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
									PC150	41 Orange	1.2
									PC150H	41 Orange	120
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.60	PC200/PC400/PC440/PC600/PC1000	41 Orange	1.2
									PC150	41 Orange	2.6
									PC150H	41 Orange	260
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.10	PC200/PC400/PC440/PC600/PC1000	41 Orange	2.6
									PC125/PC125RCD	43L Red	1.1
									PC150	41 Orange	3.1
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.27	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.197	55.80	PC150H	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.264	57.50	PC200/PC400/PC440/PC600/PC1000	53 Black	2.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.256	57.30	PC200/PC400/PC440/PC600/PC1000	56 Black	1.5
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.528	64.20	PC200/PC400/PC440/PC600/PC1000	56 Black	1.3
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive			Full	2.543	64.60	PC200/PC400/PC440/PC600/PC1000	62 White	2.2
DGF2-32 (Dual-Grip Ferrule)	2	3.6	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.00	PC200/PC600/PC1000	62 White	2.6
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.102	78.80	PC200/PC400/PC440/PC600/PC1000	78 Orange	3

1: Operation requires the removal of the intermediate die adaptors. Please consult the crimper Manual.

Please visit www.contitech.us for updated crimp specifications. Version V41.

ARC13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.457	37.00	PC150	34 Purple	3
									PC150H	34 Purple	300
									PC200/PC400/PC440/PC600/PC1000	34 Purple	3.0
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.433	36.40	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.60	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.10	PC125/PC125RCD	43L Red	1.1
									PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.276	57.80	PC200/PC400/PC440/PC600/PC1000	56 Black	1.8
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.60	PC200/PC400/PC440/PC600/PC1000	62 White	1.6

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.339	34.00	PC150	31 Silver	3
									PC150H	31 Silver	300
									PC200/PC400/PC440/PC600/PC1000	31 Silver	3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.40	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.669	42.40	PC150	41 Orange	1.4
									PC150H	41 Orange	140
									PC200/PC400/PC440/PC600/PC1000	41 Orange	1.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.00	PC125/PC125RCD	43L	1
									PC150	41 Orange	3.0
									PC150H	41 Orange	300
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.0
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.27	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.165	55.00	PC200/PC400/PC440/PC600/PC1000	53 Black	2.0
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.213	56.20	PC200/PC400/PC440/PC600/PC1000	53 Black	3.2
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.551	64.80	PC200/PC400/PC440/PC600/PC1000	62 White	2.8

Please visit www.contitech.us for updated crimp specifications. Version V41.

ARC15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.433	36.40	PC125/PC125RCD	34 Purple	2.4
							PC150	34 Purple	2.4
							PC150H	34 Purple	240
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.732	44.00	PC150	41 Orange	3.0
							PC150H	41 Orange	300
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

S4SP

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive			Full	1.071	27.20	PC125/PC125RCD	27 Brown	.2
									PC150	27 Brown	.2
									PC150H	27 Brown	20
									PC200/PC400/PC440/PC600/PC1000	27 Brown	.2
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.157	29.40	PC125/PC125RCD	27 Brown	2.4
									PC150	27 Brown	2.4
									PC150H	27 Brown	240
									PC200/PC400/PC440/PC600/PC1000	27 Brown	2.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive			Full	1.307	33.20	PC125/PC125RCD	31 Silver	2.2
									PC150	31 Silver	2.2
									PC150H	31 Silver	220
									PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.20	PC125/PC125RCD	34 Purple	2.2
									PC150	34 Purple	2.2
									PC150H	34 Purple	220
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Ful	1.350	34.30	PC125/PC125RCD	31 Silver	3.3
									PC150	31 Silver	3.3
									PC150H	31 Silver	330
									PC200/PC400/PC440/PC600/PC1000	31 Silver	3.3
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.654	42.00	PC150	41 Orange	1
									PC150H	41 Orange	100
									PC200/PC400/PC440/PC600/PC1000	41 Orange	1
									PC125/PC125RCD	43L Red	1.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.756	44.60	PC150	41 Orange	3.6
									PC150H	41 Orange	360
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.6

Please visit www.contitech.us for updated crimp specifications. Version V41.

S4SH

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.299	33.00	PC150	31 Silver	2
									PC150H	31 Silver	200
									PC200/PC400/PC440/PC600/PC1000	31 Silver	2
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.457	37.00	PC150	34 Purple	3
									PC150H	34 Purple	300
									PC200/PC400/PC440/PC600/PC1000	34 Purple	3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non Skive			Full	1.441	36.60	PC125/PC125RCD	34 Purple	2.6
									PC150	34 Purple	2.6
									PC150H	34 Purple	260
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.6
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.20	PC150	41 Orange	1.2
									PC150H	41 Orange	120
									PC200/PC400/PC440/PC600/PC1000	41 Orange	1.2
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.748	44.40	PC150	41 Orange	3.4
									PC150H	41 Orange	340
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.00	PC125/PC125RCD	43L Red	1.0
									PC150	41 Orange	3.0
									PC150H	41 Orange	300
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.0
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.102	53.40	PC200/PC400/PC440/PC600/PC1000	50 Black	3.4
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.016	51.20	PC150	50 Black ¹	1.2
									PC200/PC400/PC440/PC600/PC1000	50 Black	1.2
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.110	53.60	PC200/PC400/PC440/PC600/PC1000	50 Black	3.6
DGF1-24 (Dual-Grip Ferrule)	1 1/2	3.49	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.217	56.30	PC200/PC400/PC440/PC600/PC1000	53 Black	3.3
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive			Full	2.394	60.80	PC200/PC400/PC440/PC600/PC1000	56 Black	1.8
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.00	PC200/PC400/PC440/PC600/PC1000	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.00	PC200/PC400/PC440/PC600/PC1000	74	1.0

1: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications. Version V41.

XCP3S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.50	PC200/PC400/PC440/PC600/PC1000	53 Black	2.5
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.425	61.60	PC200/PC400/PC440/PC600/PC1000	59	2.6
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.953	75.00	PC200/PC400/PC440/PC600/PC1000	74	1.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

XCP4S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.60	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.6
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.20	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.713	43.50	PC125/PC125RCD	43L Red	.5
							PC150	41 Orange	2.5
							PC150H	41 Orange	250
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.50	PC200/PC400/PC440/PC600/PC1000	53 Black	.5
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	2.965	Non-Skive	Full	2.402	61.00	PC200/PC400/PC440/PC600/PC1000	59	2
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.933	74.50	PC200/PC400/PC440/PC600/PC1000	74	.5

Please visit www.contitech.us for updated crimp specifications. Version V41.

XCP5S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.161	29.50	PC125/PC125RCD	27 Brown	2.5
							PC150	27 Brown	2.5
							PC150H	27 Brown	250
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.311	33.30	PC125/PC125RCD	31 Silver	2.3
							PC150	31 Silver	2.3
							PC150H	31 Silver	230
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.417	36.00	PC125/PC125RCD	34 Purple	2.0
							PC150	34 Purple	2.0
							PC150H	34 Purple	200
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.0
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.744	44.30	PC125/PC125RCD	43L Red	1.3
							PC150	41 Orange	3.3
							PC150H	41 Orange	330
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.3
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.50	PC200/PC400/PC440/PC600/PC1000	53 Black	.5
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive	Full	2.543	64.60	PC200/PC400/PC440/PC600/PC1000	62 White	2.6
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive	Full	3.094	78.60	PC200/PC400/PC440/PC600/PC1000	75 ¹	3.8

1: Operation requires the removal of the intermediate die adaptors. Please consult the crimper Manual.

Please visit www.contitech.us for updated crimp specifications. Version V41.

XCP6S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive			Full	1.047	26.60	PC125/PC125RCD	23 Yellow	3.6
									PC150	23 Yellow	3.6
									PC150H	23 Yellow	360
									PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.161	29.50	PC125/PC125RCD	27 Brown	2.5
									PC150	27 Brown	2.5
									PC150H	27 Brown	250
									PC200/PC400/PC440/PC600/PC1000	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive			Full	1.311	33.30	PC125/PC125RCD	31 Silver	2.3
									PC150	31 Silver	2.3
									PC150H	31 Silver	230
									PC200/PC400/PC440/PC600/PC1000	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.40	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.764	44.80	PC125/PC125RCD	43L Red	1.8
									PC150	41 Orange	3.8
									PC150H	41 Orange	380
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.217	56.30	PC200/PC400/PC440/PC600/PC1000	53 Black	3.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.543	64.60	PC200/PC400/PC440/PC600/PC1000	62 White	2.6

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.685	17.40	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.846	21.50	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.803	20.40	PC125/PC125RCD	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	140
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.996	25.30	PC125/PC125RCD	23 Yellow	2.3
							PC150	23 Yellow	2.3
							PC150H	23 Yellow	230
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	2.3
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.209	30.70	PC125/PC125RCD	27 Brown	3.7
							PC150	27 Brown	3.7
							PC150H	27 Brown	370
							PC200/PC400/PC440/PC600/PC1000	27 Brown	3.7
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.24	Non-Skive	Full	1.358	34.50	PC125/PC125RCD	34 Purple	.5
							PC150	34 Purple	.5
							PC150H	34 Purple	50
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.5
UCF6-16 (Uni-Crimp Ferrule)	1	1.464	Non-Skive	Full	1.677	42.60	PC125/PC125RCD	41 Orange	1.6
							PC150	41 Orange	1.6
							PC150H	41 Orange	160
							PC200/PC400/PC440/PC600/PC1000	41 Orange	1.6
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.615	Non-Skive	Full	1.835	46.60	PC125/PC125RCD	45 Black ¹	1.6
							PC150	45 Black ²	1.6
							PC150H	45 Black	160
							PC200/PC400/PC440/PC600/PC1000	45 Black	1.6

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications. Version V41.

HR4 Sizes 3/4", 1" & 1 1/4"

Fitting Family	Hose I.D. (INCH)	Hose O.D. (INCH)	Insertion Length	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.093 - 1.123	1.250	Non-Skive	Full	1.270	32.30	PC125	31 Silver	1.3
								PC150	31 Silver	1.3
								PC150H	31	130
								PC200/PC400/PC440/PC600/PC1000	31	1.3
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.123 - 1.152	1.250	Non-Skive	Full	1.290	32.80	PC125	31 Silver	1.8
								PC150	31 Silver	1.8
								PC150H	31	180
								PC200/PC400/PC440/PC600/PC1000	31	1.8
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.152 - 1.182	1.250	Non-Skive	Full	1.310	33.30	PC125	31 Silver	2.3
								PC150	31 Silver	2.3
								PC150H	31	230
								PC200/PC400/PC440/PC600/PC1000	31	2.3
UCF6-16 (Uni-Crimp Ferrule)	1	1.406 - 1.437	1.464	Non-Skive	Full	1.630	41.40	PC125	41 Orange	.4
								PC150	41 Orange	.4
								PC150H	41	40
								PC200/PC400/PC440/PC600/PC1000	41	.4
UCF6-16 (Uni-Crimp Ferrule)	1	1.437 - 1.469	1.464	Non-Skive	Full	1.655	42.00	PC125	41 Orange	1.0
								PC150	41 Orange	1.0
								PC150H	41	100
								PC200/PC400/PC440/PC600/PC1000	41	1.0
UCF6-16 (Uni-Crimp Ferrule)	1	1.469 - 1.500	1.464	Non-Skive	Full	1.675	42.50	PC125	41 Orange	1.5
								PC150	41 Orange	1.5
								PC150H	41	150
								PC200/PC400/PC440/PC600/PC1000	41	1.5
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.681 - 1.713	1.641	Non-Skive	Full	1.780	45.20	PC125	45 Black	.2
								PC150	45 Black	.2
								PC150H	45	20
								PC200/PC400/PC440/PC600/PC1000	45	.2
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.713 - 1.744	1.641	Non-Skive	Full	1.800	45.70	PC125	45 Black	.7
								PC150	45 Black	.7
								PC150H	45	70
								PC200/PC400/PC440/PC600/PC1000	45	.7
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.744 - 1.776	1.641	Non-Skive	Full	1.825	46.40	PC125	45 Black	1.4
								PC150	45 Black	1.4
								PC150H	45	140
								PC200/PC400/PC440/PC600/PC1000	45	1.4

Please visit www.contitech.us for updated crimp specifications. Version V41.

Fitting Family	Hose I.D. (INCH)	Hose O.D. (INCH)	Insertion Length	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.855 - 1.927	1.913	Non-Skive	Full	2.039	51.80	PC150	50 Black	1.8
								PC150H	50	180
								PC200/PC400/PC440/PC600/PC1000	50	1.8
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.927 - 1.969	1.913	Non-Skive	Full	2.065	52.50	PC150	50 Black	2.5
								PC150H	50	250
								PC200/PC400/PC440/PC600/PC1000	50	2.5
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.969 - 2.011	1.913	Non-Skive	Full	2.100	53.30	PC150	50 Black	3.3
								PC150H	50	330
								PC200/PC400/PC440/PC600/PC1000	50	3.3
UCF6-32 (Uni-Crimp Ferrule)	2	2.421 - 2.463	2.401	Non-Skive	Full	2.595	65.90	PC200/PC400/PC440/PC600/PC1000	62	3.9
UCF6-32 (Uni-Crimp Ferrule)	2	2.463 - 2.505	2.401	Non-Skive	Full	2.625	66.70	PC200/PC400/PC440/PC600/PC1000	62	4.7
UCF6-32 (Uni-Crimp Ferrule)	2	2.505 - 2.547	2.401	Non-Skive	Full	2.655	67.40	PC200/PC400/PC440/PC600/PC1000	62	5.4
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.925-2.967	3.030	Non-Skive	Full	3.180	80.80	PC200/PC400/PC440/PC600/PC1000	78	2.8
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.967-3.009	3.030	Non-Skive	Full	3.210	81.50	PC200/PC400/PC440/PC600/PC1000	78	3.5
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	3.009-3.052	3.030	Non-Skive	Full	3.240	82.30	PC200/PC400/PC440/PC600/PC1000	78	4.3

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.50	PC125/PC125RCD	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	150
							PC200/PC400/PC440/PC600/PC1000	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.685	17.40	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.80	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.787	20.00	PC125/PC125RCD	19 Green	1
							PC150	19 Green	1
							PC150H	19 Green	100
							PC200/PC400/PC440/PC600/PC1000	19 Green	1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.980	24.90	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.9
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.185	30.10	PC125/PC125RCD	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	310
							PC200/PC400/PC440/PC600/PC1000	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.24	Non-Skive	Full	1.370	34.80	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.615	Non-Skive	Full	1.858	47.20	PC125/PC125RCD	45 Black ¹	2.2
							PC150	45 Black ²	2.2
							PC150H	45 Black	220
							PC200/PC400/PC440/PC600/PC1000	45 Black	2.2
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.192	Non-Skive	Full	2.469	62.70	PC200/PC400/PC440/PC600/PC1000	62 White	0.7

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications. Version V41.

DR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.50	PC125/PC125RCD	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	150
							PC200/PC400/PC440/PC600/PC1000	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.685	17.40	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.799	20.30	PC125/PC125RCD	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	130
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.3
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.756	19.20	PC125/PC125RCD	19 Green	.2
							PC150	19 Green	.2
							PC150H	19 Green	20
							PC200/PC400/PC440/PC600/PC1000	19 Green	.2
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.970	24.64	PC125/PC125RCD	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	160
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.6
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.187	30.15	PC125/PC125RCD	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	310
							PC200/PC400/PC440/PC600/PC1000	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.24	Non-Skive	Full	1.370	34.80	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.651	Non-Skive	Full	1.854	47.10	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
							PC125/PC125RCD	45 Black	2.1
							PC150	45 Black	2.1
							PC200/PC400/PC440/PC600/PC1000	45 Black	2.1
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.22	Non-Skive	Full	2.457	62.40	PC200/PC440/PC600/PC1000	62 White	.4

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR6, HR6

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF2-03 (Uni-Crimp Ferrule)	3/16	0.79	Non-Skive	Full	0.636	16.15	PC125/PC125RCD	16 Blue	.2
							PC150	16 Blue	.2
							PC150H	16 Blue	20
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.2
UCF2-04 (Uni-Crimp Ferrule)	1/4	0.868	Non-Skive	Full	0.718	18.24	PC125/PC125RCD	16 Blue	2.2
							PC150	16 Blue	2.2
							PC150H	16 Blue	220
							PC200/PC400/PC440/PC600/PC1000	14 Red	2.2
UCF2-05 (Uni-Crimp Ferrule)	5/16	0.871	Non-Skive	Full	0.745	18.92	PC125/PC125RCD	16 Blue	2.9
							PC150	16 Blue	2.9
							PC150H	16 Blue	290
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.90
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	Non-Skive	Full	0.845	21.46	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	Non-Skive	Full	1.016	25.81	PC125/PC125RCD	23 Yellow	2.8
							PC150	23 Yellow	2.8
							PC150H	23 Yellow	280
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	2.8
UCF2-10 (Uni-Crimp Ferrule)	5/8	1.266	Non-Skive	Full	1.142	29.01	PC125/PC125RCD	27 Brown	2.0
							PC150	27 Brown	2.0
							PC150H	27 Brown	200
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.0
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	Non-Skive	Full	1.280	32.50	PC125/PC125RCD	31 Silver	1.5
							PC150	31 Silver	1.5
							PC150H	31 Silver	150
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.5

Please visit www.contitech.us for updated crimp specifications. Version V41.

SCX5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.673	17.10	PC125/PC125RCD	16 Blue	1.1
							PC150	16 Blue	1.1
							PC150H	16 Blue	110
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.1
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.80	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.803	20.40	PC125/PC125RCD	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	140
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.961	24.40	PC125/PC125RCD	23 Yellow	1.4
							PC150	23 Yellow	1.4
							PC150H	23 Yellow	140
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.4
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.150	29.20	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.24	Non-Skive	Full	1.370	34.80	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	43L Red	1.1
							PC125/PC125RCD	41 Orange	3.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1

Please visit www.contitech.us for updated crimp specifications. Version V41.

SGUN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
GG-***-03** (Ultra-Crimp Fitting)	3/16	0.75	Non-Skive	11/16 (0.688)	0.480	12.19	PC125/PC125RCD	12 Black	.2
							PC150	12 Black	.2
							PC150H	12 Black	20
							PC200/PC400/PC440/PC600/PC1000	12 Black	.2

Please visit www.contitech.us for updated crimp specifications. Version V41.

SHJ~

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-NPM-0402** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0404** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0406** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0408** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0604** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
B2-***-NPM-0606** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
B2-***-NPM-0608** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5

~ Please note that the fittings shown in this table are the ONLY thread styles approved for 10,000 PSI Jack Hose applications.

Please visit www.contitech.us for updated crimp specifications. Version V41.

SFS

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.90	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.921	23.40	PC125/PC125RCD	23 Yellow	.4
							PC150	23 Yellow	.4
							PC150H	23 Yellow	40
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2

Please visit www.contitech.us for updated crimp specifications. Version V41.

NSFX

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SF-***-06** (Ultra-Crimp Fitting)	3/8	1.25	Non-Skive	1- 1/16	0.840	21.33	PC125/PC125RCD	19 Green	2.3
							PC150	19 Green	2.3
							PC150H	19 Green	230
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.3
SF-***-08** (Ultra-Crimp Fitting)	1/2	1.25	Non-Skive	1- 1/16	1.012	25.70	PC125/PC125RCD	23 Yellow	2.7
							PC150	23 Yellow	2.7
							PC150H	23 Yellow	270
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	2.7

Please visit www.contitech.us for updated crimp specifications. Version V41.

SR14A

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF9-03 (Uni-Crimp Ferrule)	3/16	0.833	Non-Skive	Full	0.429	10.90	PC125/PC125RCD	8.5 Black	2.4
							PC150	8.5 Black	2.4
							PC150H	8.5 Black	240
							PC200/PC400/PC440/PC600/PC1000	8.5 Black	2.4
UCF9-04 (Uni-Crimp Ferrule)	1/4	0.975	Non-Skive	Full	0.504	12.80	PC125/PC125RCD	12 Black	0.8
							PC150	12 Black	0.8
							PC150H	12 Black	80
							PC200/PC400/PC440/PC600/PC1000	12 Black	0.8
UCF9-05 (Uni-Crimp Ferrule)	5/16	1.009	Non-Skive	Full	0.579	14.70	PC125/PC125RCD	12 Black	2.7
							PC150	12 Black	2.7
							PC150H	12 Black	270
							PC200/PC400/PC440/PC600/PC1000	12 Black	2.7
UCF9-06 (Uni-Crimp Ferrule)	3/8	1.046	Non-Skive	Full	0.681	17.30	PC125/PC125RCD	16 Blue	1.3
							PC150	16 Blue	1.3
							PC150H	16 Blue	130
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.3
UCF9-08 (Uni-Crimp Ferrule)	1/2	1.139	Non-Skive	Full	0.811	20.60	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
UCF9-10 (Uni-Crimp Ferrule)	5/8	1.207	Non-Skive	Full	0.941	23.90	PC125/PC125RCD	23 Yellow	.9
							PC150	23 Yellow	.9
							PC150H	23 Yellow	90
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.9
UCF9-12 (Uni-Crimp Ferrule)	3/4	1.355	Non-Skive	Full	1.075	27.30	PC125/PC125RCD	27 Brown	.3
							PC150	27 Brown	.3
							PC150H	27 Brown	30
							PC200/PC400/PC440/PC600/PC1000	27 Brown	.3
UCF9-16 (Uni-Crimp Ferrule)	1	1.566	Non-Skive	Full	1.339	34.00	PC125/PC125RCD	31 Silver	3.0
							PC150	31 Silver	3.0
							PC150H	31 Silver	300
							PC200/PC400/PC440/PC600/PC1000	31 Silver	3.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

AC G4826, G4867

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
AC-***-06** (Ultra-Crimp Fitting)	5/16	1.295	non-skive		0.650	16.51	PC125/PC125RCD	PC125-AC06, 14 mm ¹	2.5
							PC150	PC150-AC06, 14 mm ¹	2.5
							PC150H	PC150H-AC06, 14 mm ¹	2.5
							PC200/PC400/PC440/PC600/PC1000	PC200-AC06, 14 mm ¹	2.5
AC-***-08** (Ultra-Crimp Fitting)	13/32	1.267	non-skive		0.785	19.94	PC125/PC125RCD	PC125-AC08, 18.49 mm ²	1.4
							PC150	PC150-AC08, 18.49 mm ²	1.4
							PC150H	PC150H-AC08, 18.49 mm ²	1.4
							PC200/PC400/PC440/PC600/PC1000	PC200-AC08, 18.49 mm ²	1.4
AC-***-10** (Ultra-Crimp Fitting)	1/2	1.267	non-skive		0.880	22.35	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	0
							PC150	PC150-AC12, 22.35 mm ³	0
							PC150H	PC150H-AC12, 22.35 mm ³	0
							PC200/PC400/PC440/PC600/PC1000	PC200-AC12, 22.35 mm ³	0
AC-***-12** (Ultra-Crimp Fitting)	5/8	1.267	non-skive		1.025	26.04	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	3.7
							PC150	PC150-AC12, 22.35 mm ³	3.7
							PC150H	PC150H-AC12, 22.35 mm ³	3.7
							PC200/PC400/PC440/PC600/PC1000	PC200-AC12, 22.35 mm ³	3.7
AC-***-14** (Ultra-Crimp Fitting) ^a	3/4	1.267	non-skive		1.035	26.29	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	3.9
							PC150	PC150-AC12, 22.35 mm ³	3.9
							PC150H	PC150H-AC12, 22.35 mm ³	3.9
							PC200/PC400/PC440/PC600/PC1000	PC200-AC12, 22.35 mm ³	3.9

a: G4867 3/4" size only

- 1: Custom Profile Double Bubble. Die closed Dia 14 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
 2: Custom Profile Double Bubble. Die closed Dia 18.49 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
 3: Custom Profile Double Bubble. Die closed Dia 22.35 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56

Please visit www.contitech.us for updated crimp specifications. Version V41.

BOP 3000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	External Skive	1 (1)	Full	0.862	21.90	PC200/PC400/PC440/PC600/PC1000	PC200-19BOP	2.9
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	External Skive	1 - 5/32 (1.156)	Full	1.020	25.90	PC200/PC400/PC440/PC600/PC1000	PC200-23BOP	2.9
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	External Skive	1 - 5/16 (1.312)	Full	1.280	32.50	PC125/PC125RCD	PC125-31BOP	1.5
UCF2-16 (Uni-Crimp Ferrule)	1	1.629	External Skive	1 - 1/2 (1.5)	Full	1.614	41.00	PC200/PC400/PC440/PC600/PC1000	PC200-31BOP	1.5
								PC200/PC400/PC440/PC600/PC1000	PC200-39BOP	2.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

BOP 5000 Prospector with Rubber Sleeve

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
UCF3-06 (Uni-Crimp Ferrule)	3/8	0.948	External Skive		29/32 (0.895)	Full	0.850	21.60	PC200/PC400/PC440/PC600/PC1000	PC200-19BOP	2.6
UCF3-08 (Uni-Crimp Ferrule)	1/2	1.166	External Skive		1 - 3/32 (1.1)	Full	1.028	26.10	PC200/PC400/PC440/PC600/PC1000	PC200-23BOP	3.1
UCF3-12 (Uni-Crimp Ferrule)	3/4	1.422	External Skive		1 - 5/16 (1.299)	Full	1.323	33.60	PC200/PC400/PC440/PC600/PC1000	PC200-31BOP	2.6
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.657	42.10	PC200/PC400/PC440/PC600/PC1000	PC200-41BOP	1.1
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.849)	2 - 29/32 (2.913)	Full	2.012	51.10	PC200/PC400/PC440/PC600/PC1000	PC200-50BOP-5K	1.1
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.60	PC200/PC400/PC440/PC600/PC1000	PC200-62 White	1.6
DGF2-32 (Dual-Grip Ferrule)	2	3.6	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.00	PC200/PC600/PC1000	PC200-78 Orange	3.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

Prospector Hot Oiler

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.366	60.10	PC200/PC400/PC440/PC600/PC1000	59	1.1

Please visit www.contitech.us for updated crimp specifications. Version V41.

SHR 3000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4H-***-NPMAPI-3232** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.60	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.6
S4-***-NPMAPI-3232** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.60	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.6

Please visit www.contitech.us for updated crimp specifications. Version V41.

SHR 3650 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.00	PC200/PC400/PC440/PC600/PC1000	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.00	PC200/PC400/PC440/PC600/PC1000	74	1.0

Please visit www.contitech.us for updated crimp specifications. Version V41.

SHR 5000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.60	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.10	PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.264	57.50	PC200/PC400/PC440/PC600/PC1000	56 Black	1.5
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive			Full	2.543	64.60	PC200/PC400/PC440/PC600/PC1000	62 White	2.6
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.102	78.80	PC200/PC400/PC440/PC600/PC1000	75 ¹	3.8
DGF2-32 (Dual-Grip Ferrule)	2	3.6	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.00	PC200/PC600/PC1000	78 Orange	3

1: Operation requires the removal of the intermediate die adaptors. Please consult the crimper Manual.

Please visit www.contitech.us for updated crimp specifications. Version V41.

Power Steering 65226/8100

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.807	20.50	PC125/PC125RCD	19 Green	1.5
							PC150	19 Green	1.5
							PC150H	19 Green	150
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.5

Please visit www.contitech.us for updated crimp specifications. Version V41.